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Small Modular Nuclear Reactors: Hope or Hype?

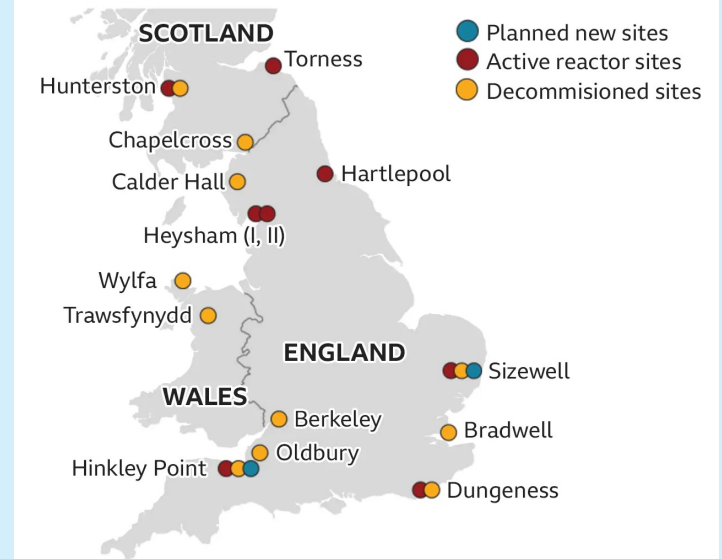
Mike Bluck
Director of the Centre for Nuclear Engineering
Director of the Rolls-Royce Nuclear University Technology Centre

Current UK Status

- ~40 GW demand, 15% Nuclear
- AGR fleet reaches end of life by 2030, latest
 - PWR at Sizewell B – 2035 (+PLEX)
- 2xEPR @Hinkley Point C (completion 2028)
 - Site licence granted in 2012
 - Evolution of Standard 4 loop PWR
 - Large core ~1,630 MWe
 - Secondary containment, molten core catcher
 - EdF funded through CfD; £92.50/MWh strike price*
- EPR @Sizewell C?
 - FID by end of this parliament...?

Nuclear power stations in the UK

Active, decommissioned and planned nuclear reactor sites



Source: Office for Nuclear Regulation, March 2022

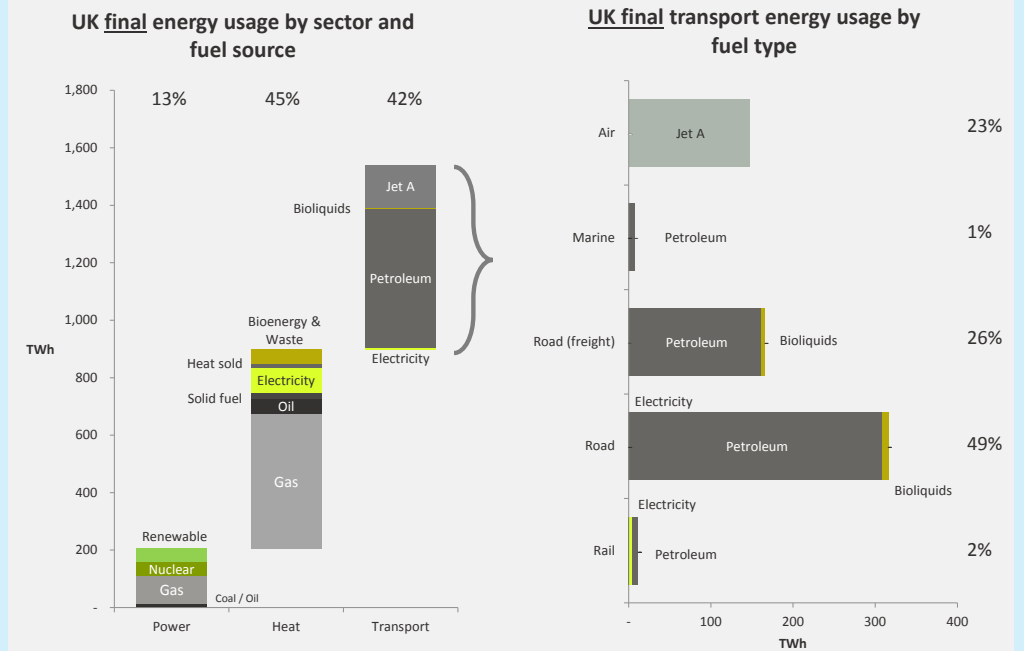
BBC



Targets & Drivers

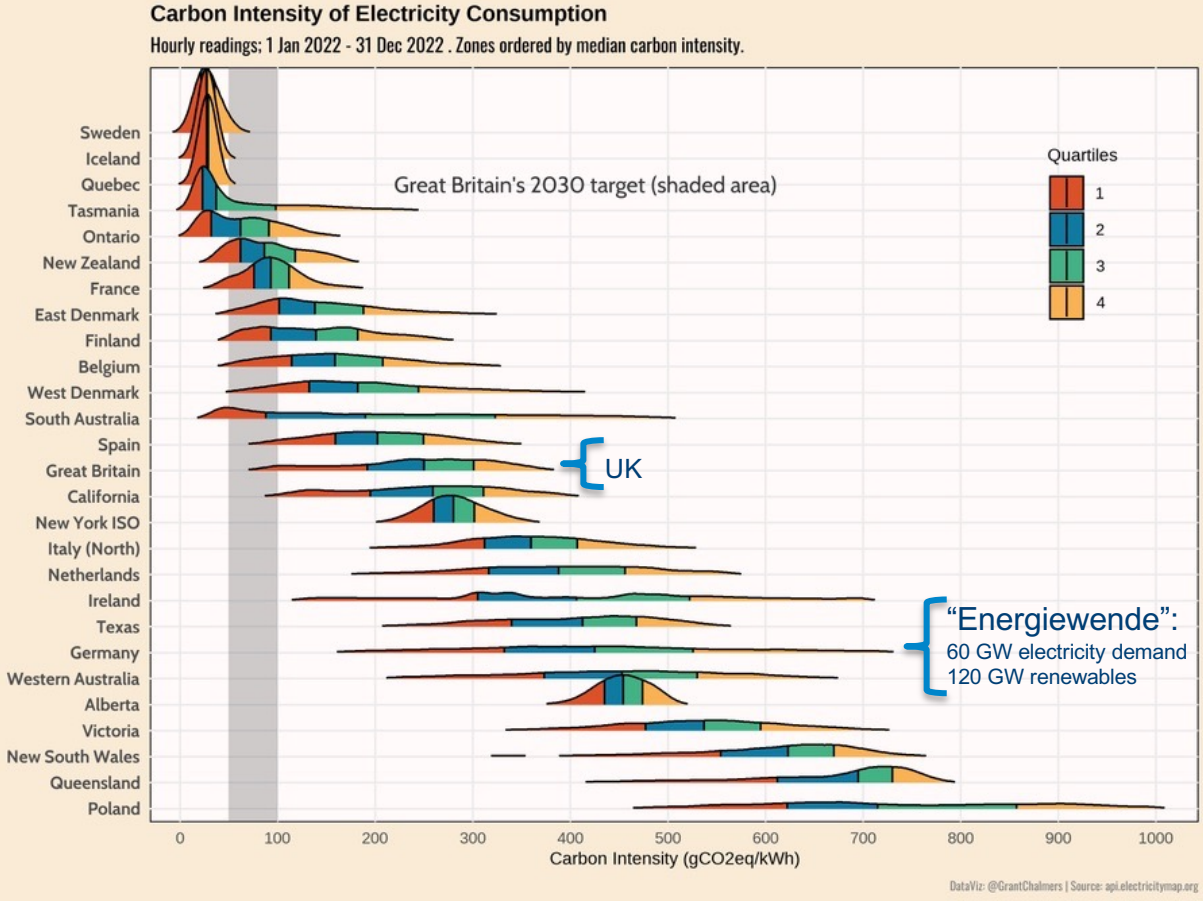
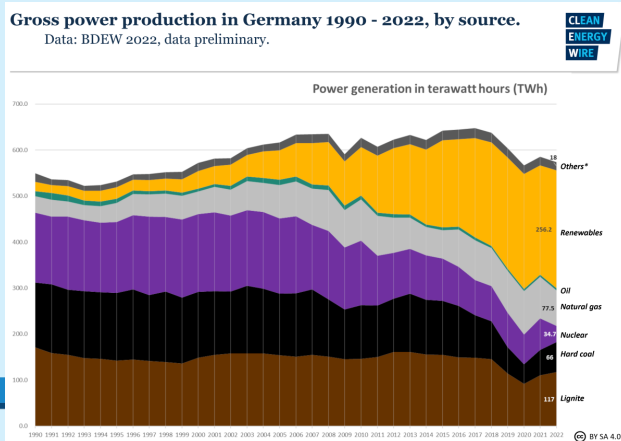
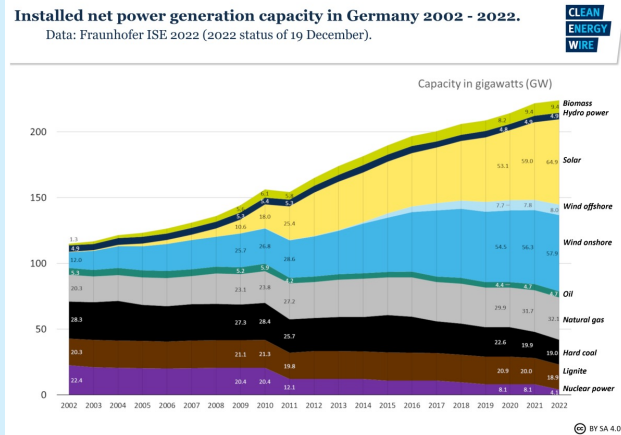
- Climate change & net zero by 2050
 - Electrification
 - +24 GW of nuclear by 2050
- Energy security
- Approaches:
 - Renewables (wind & solar)
 - Hydro-electricity
 - Energy storage (batteries...)
 - Carbon capture & storage (CCS)
 - Nuclear

Only ~12% of energy used in the UK is low carbon by source

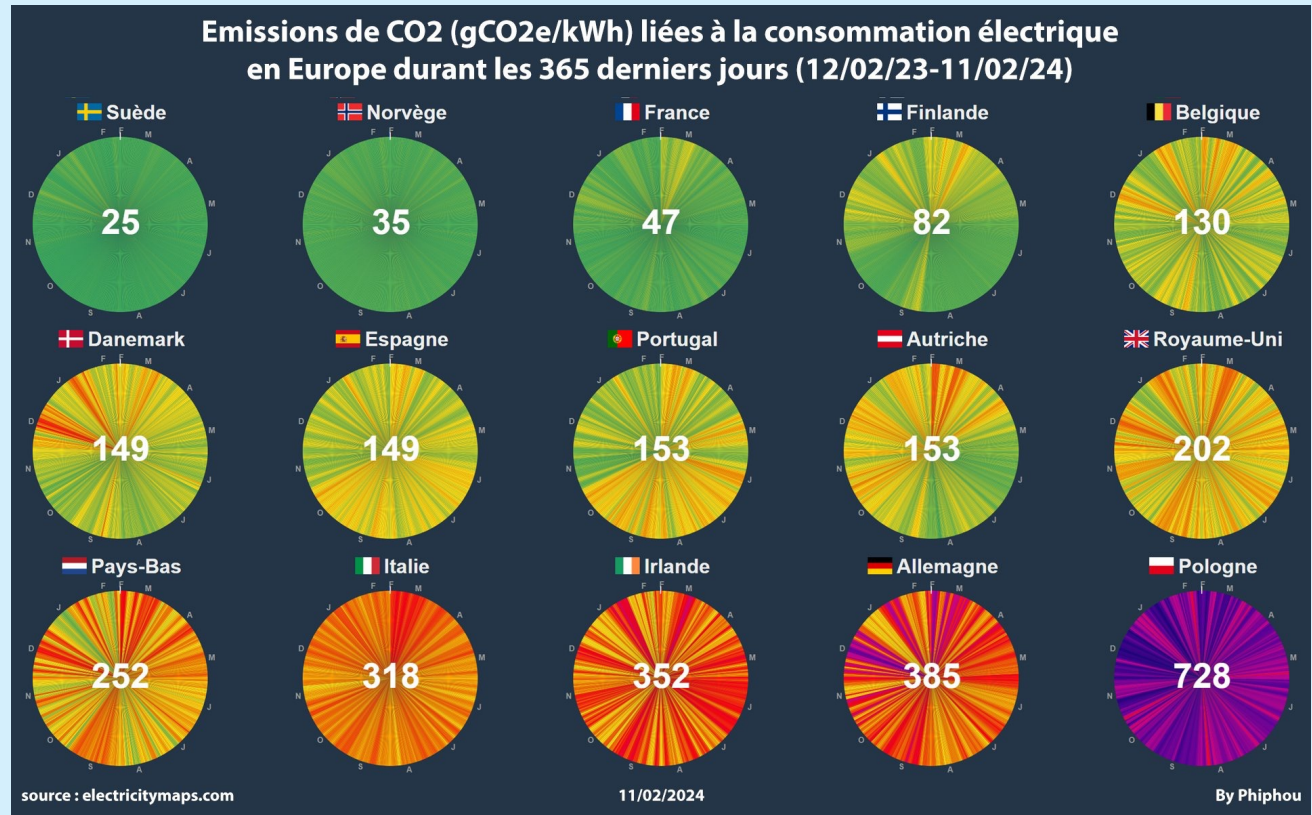
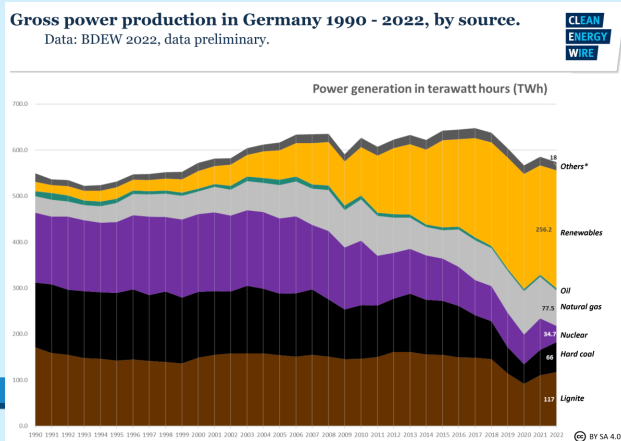
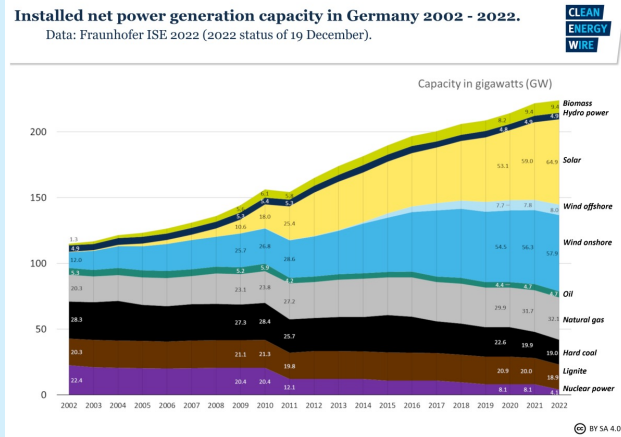


Source: https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment_data/file/695626/Press_Notice_March_2018.pdf

Carbon intensity status: impact of renewables



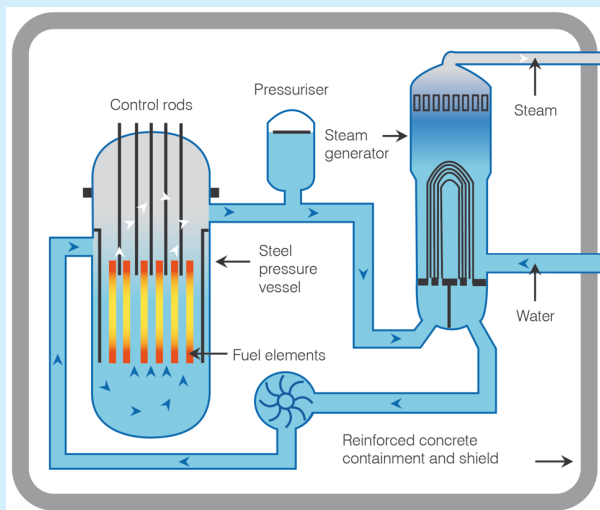
Carbon intensity status: impact of renewables



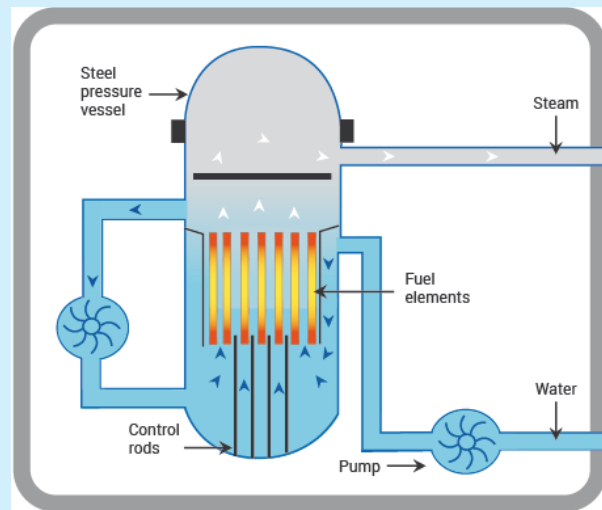
HPC EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies)
HPC EPR RPV: 13 m high; 4.9 m diameter

Current (large) Reactors

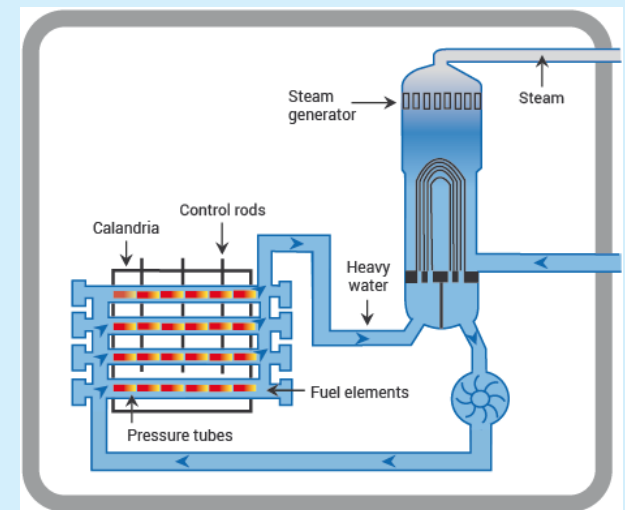
- ~430 Reactors worldwide – almost all are water cooled reactors, ~1 GWe
- ‘Economy of Scale’ drivers led to larger reactors 1950s → 2010s



PWR (301)



BWR (41)



PHWR (46)

Problems with nuclear: Accidents

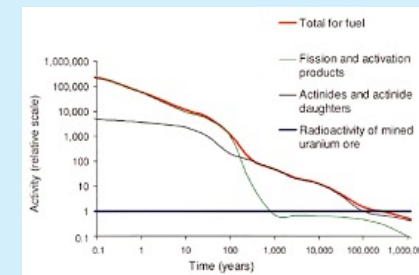
- Three-mile island (US)
 - Stuck pilot valve; resulting loss of coolant; meltdown
 - No casualties
- Chernobyl (Ukraine)
 - Imposed coolant flow reduction; positive void coefficient & xenon poisoning
 - 42 direct casualties; ~4000 cases of thyroid cancer over subsequent 40 years
- Fukushima (Japan)
 - Loss of pumping power (inundation of diesel back-up generators), overheating leading to meltdown, hydrogen explosion, radionuclide release
 - 1 casualty*
- Zaphorizia?
 - Potential loss of off site power; reliance on diesel back-up in war conditions

Problems with nuclear: Waste

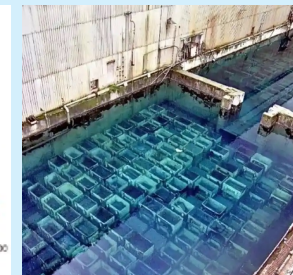
- Categories
 - LLW – discarded equipment, tools, clothing
 - ILW – reactor internals, cladding
 - HLW – fission products
- Disposal
 - Surface repositories
 - Deep geological repositories (Finland)
- Fuel cycles
 - Open cycles, half-open cycles (MOX); thermal reactors
 - Closed cycles; fast reactors (Gen IV)

	Volume (m ³)	% Volume	Activity (TBq)	% Activity
LLW	2,100,000 m ³ ~ (128m) ³	91%	21	0.00003%
ILW	220,000 m ³ ~ (60m) ³	9%	4.5M	6%
HLW	1,300 m ³ ~ (11m) ³	0.1%	75M	94%

UK nuclear waste volumes



Radioactivity vs time



What not to do...

<https://www.theguardian.com/environment/2014/oct/29/sellafield-nuclear-radioactive-risk-storage-ponds-fears>

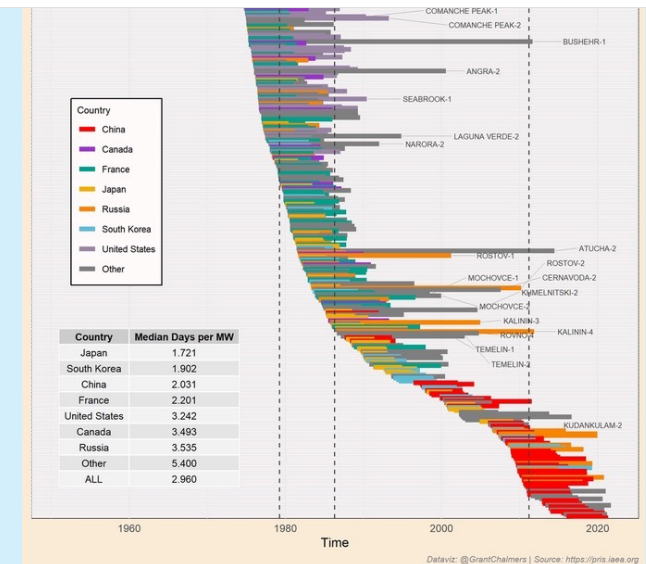
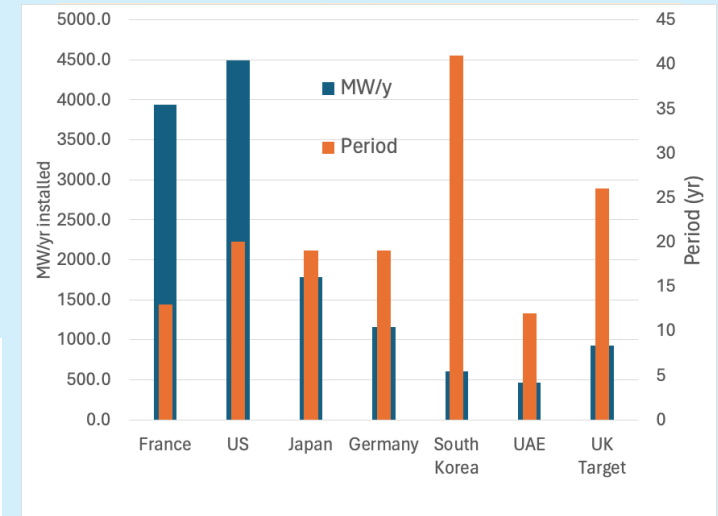
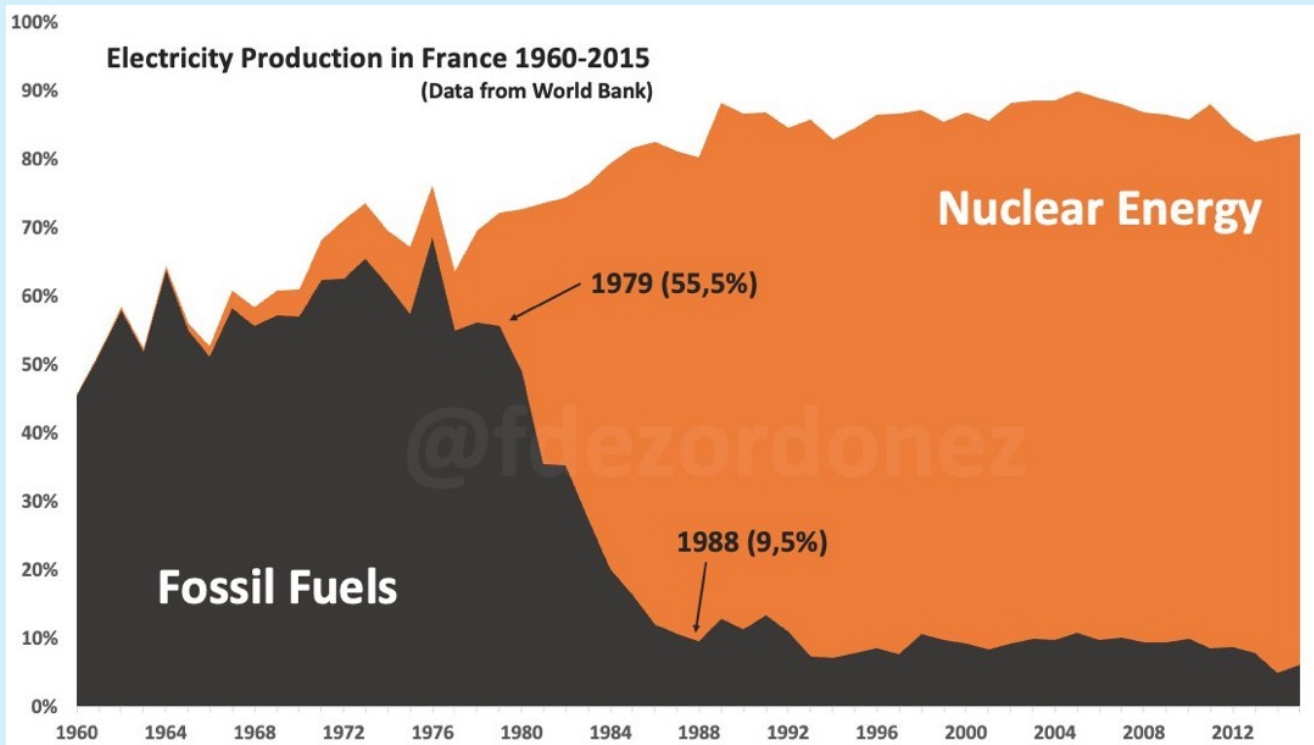


45 YEARS OF SWISS NUCLEAR WASTE

Problems with nuclear: Costs & Time

- EPR: (Fr-Ge)
 - Flammanville (France) 2008 – 2024 (€3 Bn – €13 Bn)
 - Olkiluoto (Finland) 2009 – 2023 (€4 Bn – €12 Bn)
 - Taishan (China) (2 units) 2010 – 2018* (\$10 Bn - \$34 Bn)
 - HPC (UK) (2 units) 2017 – 2028 (£18 Bn – £33 Bn)
- AP1000 (US)
 - Vogtle (US) (2 units) 2013 – 2023/4 (\$14 Bn - \$34 Bn)
 - Sanmen (2 units) (China) 2009 – 2018 (\$6 Bn - \$8 Bn)
- APR1400 (SK)
 - Barakh (UAE) (4 units) 2011 – 2023 (\$30 Bn - \$24 Bn)

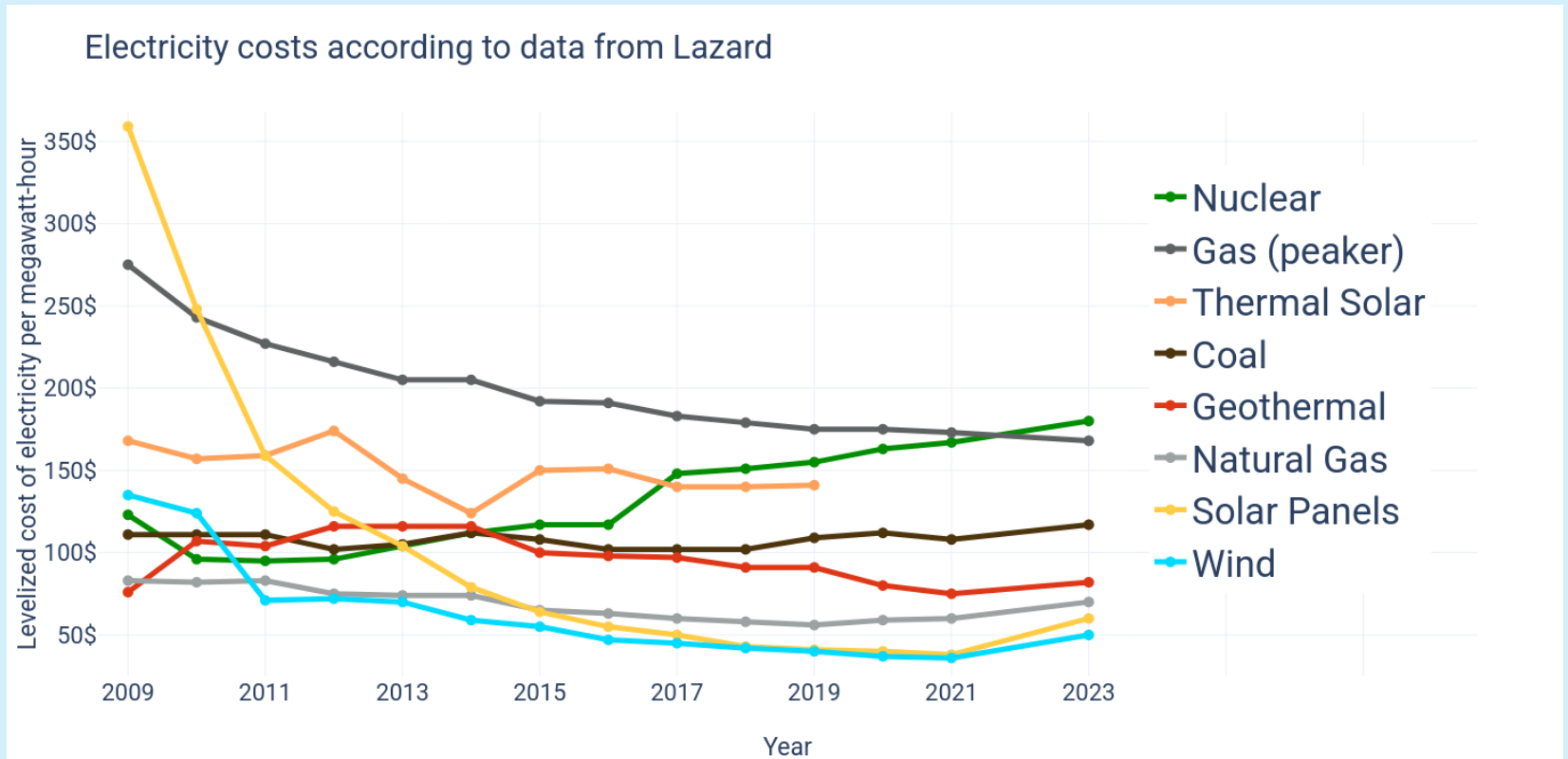
Build Time



Levelized cost of electricity (LCOE)

Cost

Apples &
oranges?



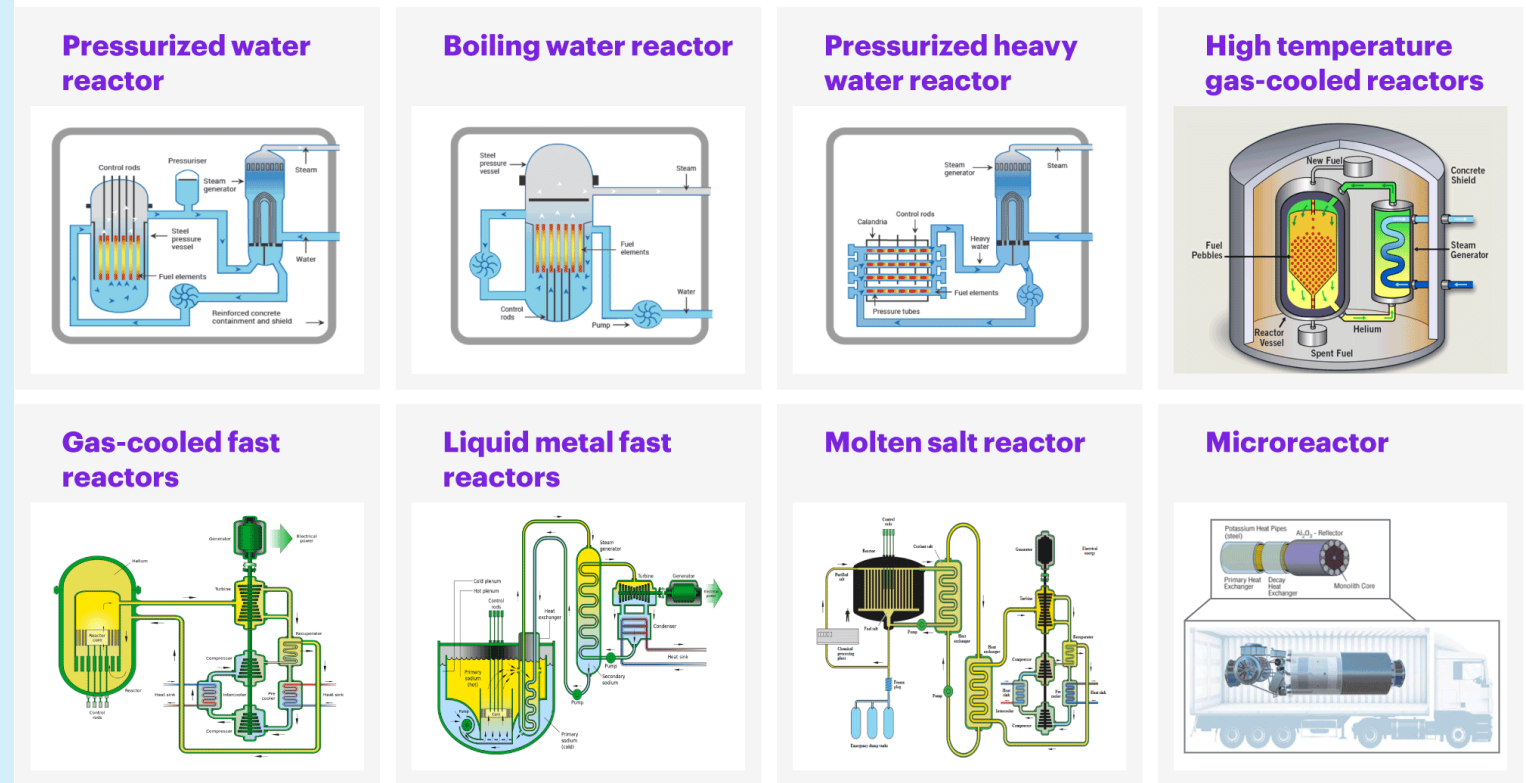
Small Modular Reactors (SMR)

- IAEA definition <300 MWe
- Why?
 - Economy of large production numbers – as opposed to economy of scale
 - Siting (could be sited closer to industry and population sites) (why?)
 - Lower operating inertia – improved load-following (why?)
 - Easier build
 - Few countries have ability to forge large RPVs
 - Smaller scale plant components, better QC, easier transportation, minimization of site preparation
 - Lower capital cost; easier market entry
- In excess of 50 designs (on paper) – see the IAEA ARIS database (<https://aris.iaea.org>)

SMRs

- Gen III type
 - ‘Thermal’
 - L/HW
- Gen IV type
 - ‘Fast’
 - Closed cycle
- Microreactors

Figure 2
Key SMR technologies designs

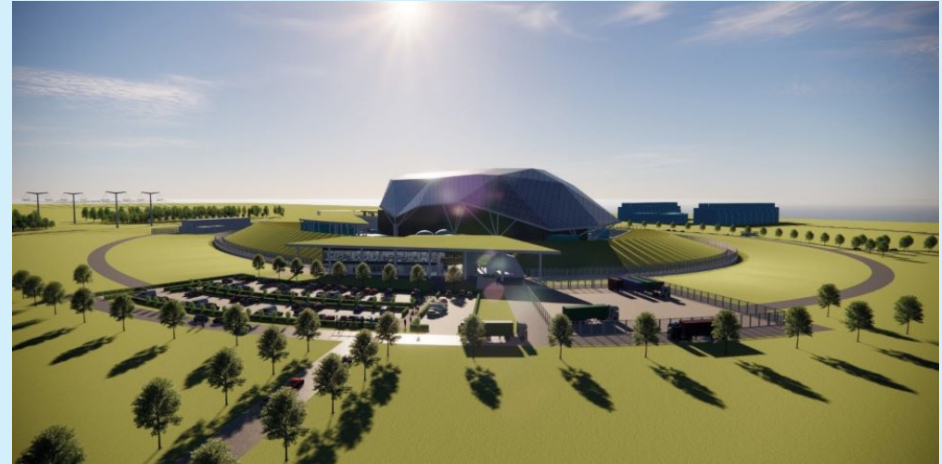


Source: Kearney Energy Transition Institute analysis

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SMRs

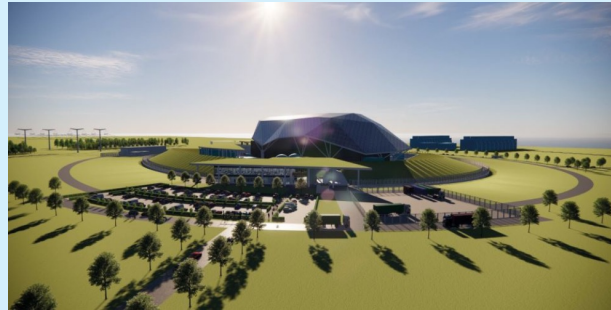
- UK SMR Competition
 - RR SMR (440 MWe PWR)
 - NuScale VOYGR SMR (77 MWe iPWR)
 - EDF NUWARD (2x170 MWe iPWR)
 - Westinghouse AP300 (300 MWe PWR)
 - Holtec SMR-160+ (160 MWe)
 - GE-Hitachi BWRX-300 (300 MWe BWR)
- Bids for contracts ended end of 2023, successful bids to be announced Spring 2024*, contracts awarded Summer 2024; FID 2029...



All are LWR thermal
spectrum technologies

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RR SMR (440 MWe)



- UK Design
 - Builds on submarine reactor experience, but is NOT a repackaged sub reactor
 - Essentially a standard 4-loop PWR (think of a smaller Sizewell B) in a smaller package
 - Does not use a dilute boron shim; extensive use of burnable poisons
 - Standard 'Westinghouse' fuel – 60 yr lifetime/24 month cycle
- Essentially a minimal technical risk approach
- Status: Entered UK Generic Design Assessment (GDA) 2022, FOAK 2035. 4 UK Sites? Estimated £50/MWh



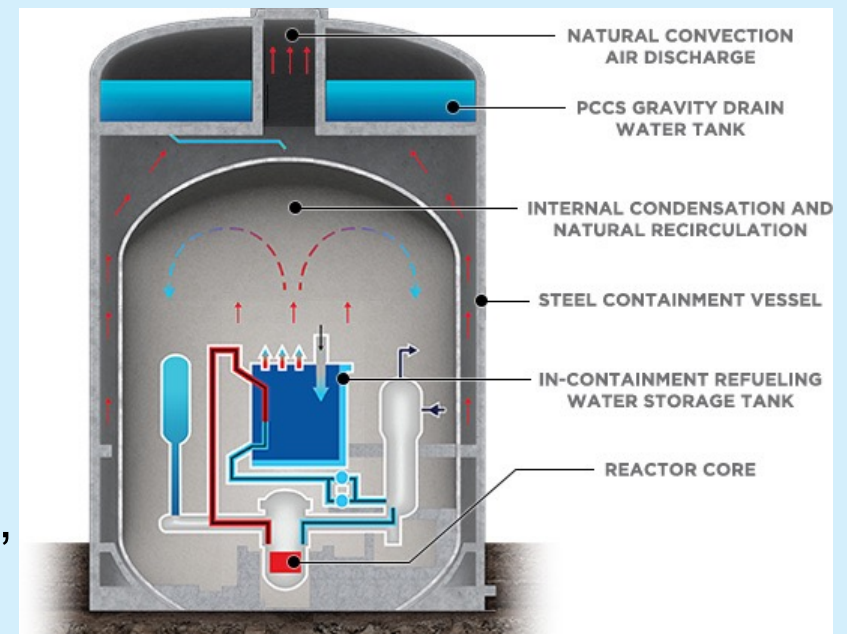
Core: 2.8 m high; 2.7 m diameter; 121x(17x17 assemblies)
RPV: 7.9 m high; 4.2 m diameter

EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies). RPV size: 13 m high; 4.9 m diameter

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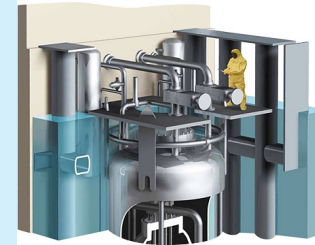
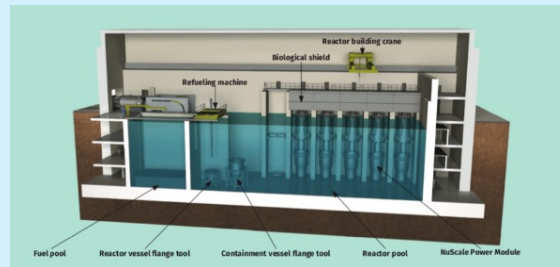
Westinghouse AP300 (300 MWe)

- US Design
 - Compact version of AP600/1000 PWR
 - Designed to achieve and maintain safe shutdown condition without operator action, back-up power or pumps
 - 60 yr lifetime /24 month cycle
- Status: Early phase agreements with Ukraine, Sweden, Finland



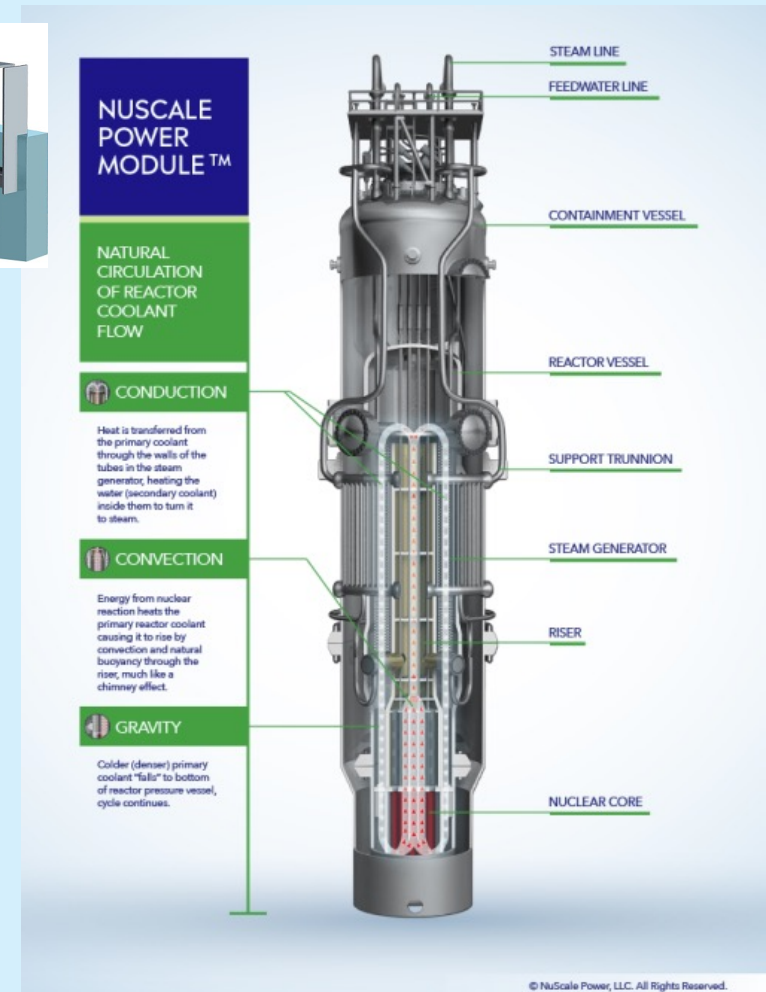
Core: ? m high; ? m diameter; 76x(17x17 assemblies)
RPV: 13 m high; 4.0 m diameter

EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies). RPV size: 13 m high; 4.9 m diameter



NuScale VOYGR SMR (77 MWe)

- US Design
 - iPWR (steam generator integrated into RPV)
 - No pumps – relies entirely on natural circulation; passive safety
 - Plant consists of multiple VOYGR modules
 - 60 yr lifetime / 24 month cycle
- Status: Received licence from NRC; component manufacturing began 2023. Site agreements in Idaho, and others in the US & EU

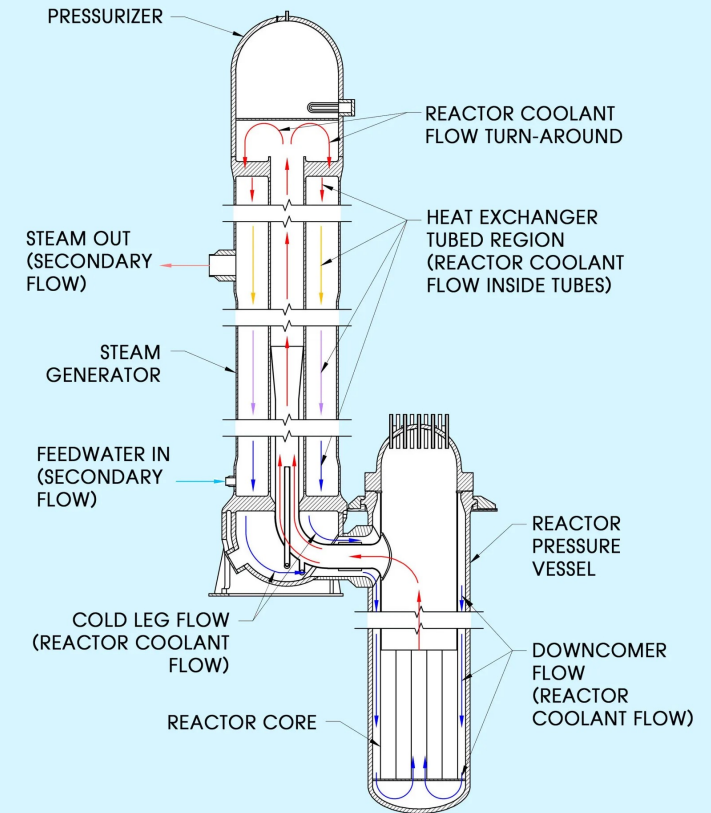
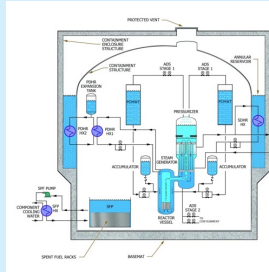


Core: 2.0 m high; 2.5 m diameter; 37x(17x17 assemblies)
RPV: 17.8 m high; 3.0 m diameter

EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies). RPV size: 13 m high; 4.9 m diameter

Holtec SMR-160+ (160 MWe)

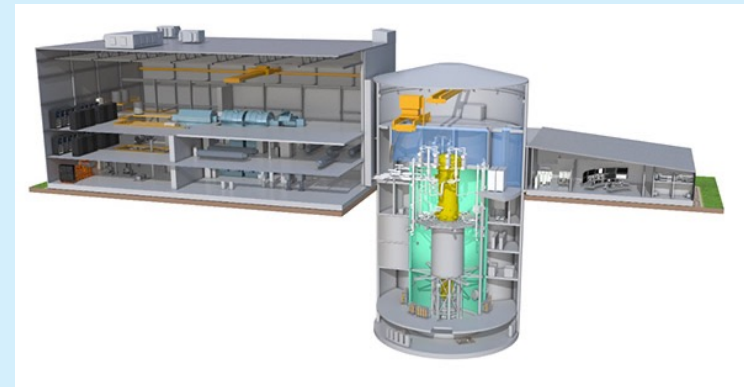
- US Design
 - Based on a PWR design
 - No pumps or valves – uses natural circulation*
 - Little public detail
 - 60 yr lifetime / 24 month cycle
- Status: Agreements with Oyster Creek (US), Ukraine, Czechia



Core: ? m high; ? m diameter; 57x(?x? assemblies)
RPV: ? m high; ? m diameter

GE-Hitachi BWRX-300 (300 MWe)

- US Design
 - Based on a BWR design
 - No pumps – uses natural circulation
 - Standard fuel ABWR fuel
 - 60 yr lifetime / 24 month cycle
- Status: Sites planned in Ontario, Sweden, Estonia,...



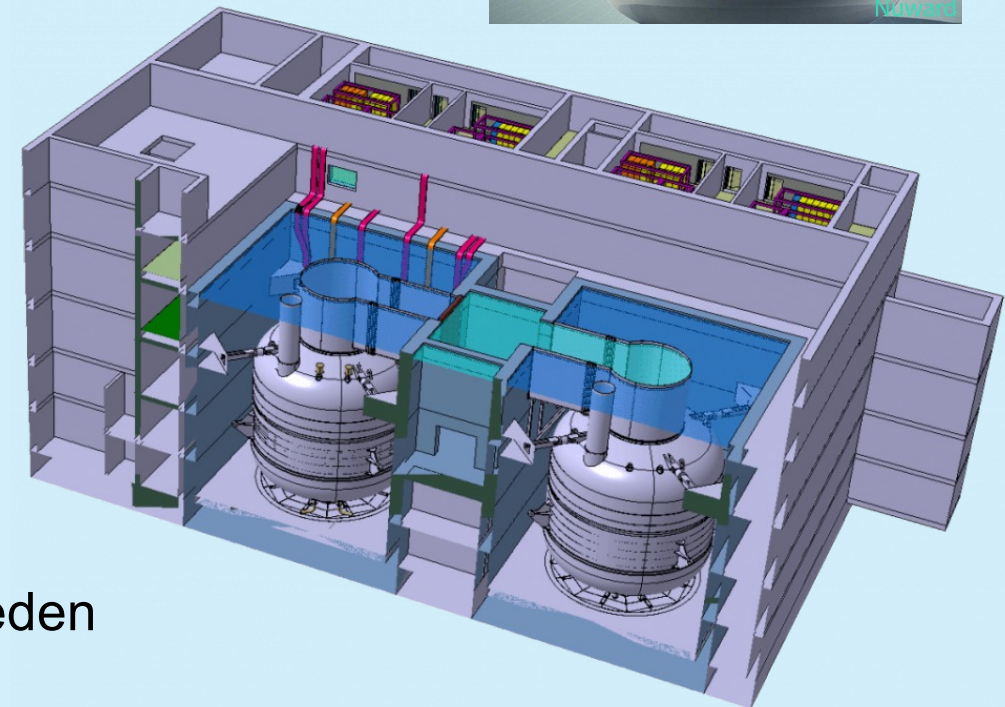
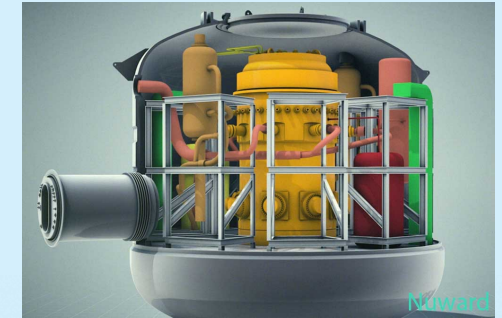
Core: 3.8 m high; 2.5 m diameter; 208x(10x10 assemblies)
RPV: 27.4 m high; 4.0 m diameter

EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies). RPV size: 13 m high; 4.9 m diameter

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EdF NUWARD (2x170 MWe)

- French Design
 - 2 units based on an iPWR design
 - Forced convection
 - Boron free – burnable poisons
 - 60 yr lifetime / 24 month cycle
 - Little public detail
- Status: MoUs with Poland, Finland, Sweden



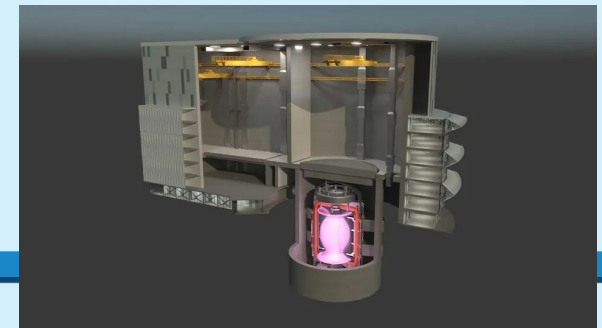
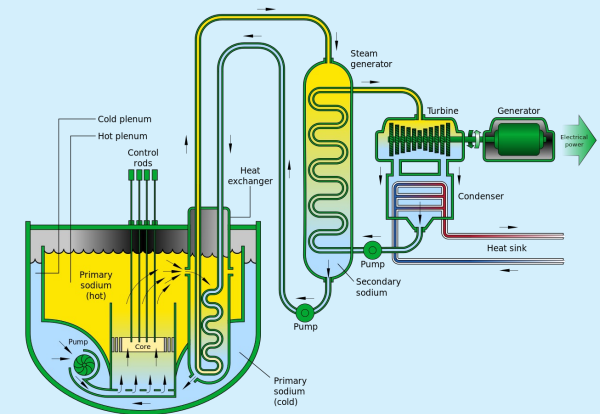
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RPV: 13 m high; 4.0 m diameter

EPR Core size: 4.8 m high; 3.8 m diameter; 241x(17x17 assemblies). RPV size: 13 m high; 4.9 m diameter

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Other

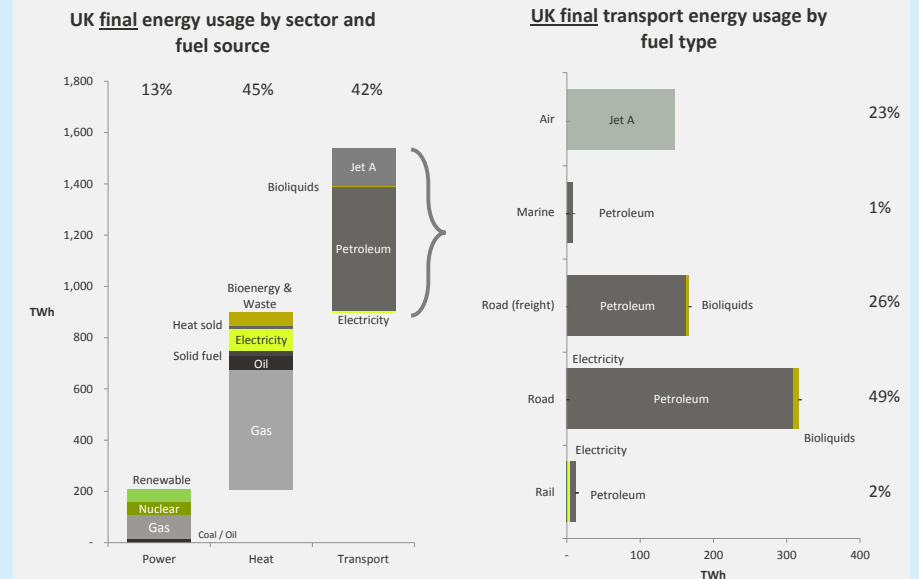
- Microreactors (<25 MWe)
 - Westinghouse eVinci, TerraPower, BWXT,...
 - UK microreactor programme; space applications – RR
- Gen IV/AMR (large or small)
 - Some with fast-spectrum with waste burning capabilities
 - Lead-cooled Fast, Sodium-cooled fast, HT gas cooled
 - UK HTGR programme (+Japan) – thermal, hydrogen
- Fusion
 - Many small fusion proposals, mostly ‘paper’ reactors
 - UK STEP programme (small spherical tokamak)
 - Tokamak Energy, First Light Fusion



Cogeneration Opportunities

- Climate change - zero-carbon by 2050
 - Electricity, transport, building heating, agriculture, industrial process heating
- High cost of nuclear (compared with renewables*)
 - Intermittency of renewables – load following is an additional cost to nuclear
 - Capital cost, financing
- Cogeneration - ‘sweating the asset’
 - Additional revenue streams
 - Note: 2/3 of the energy from an LWR is ‘wasted’

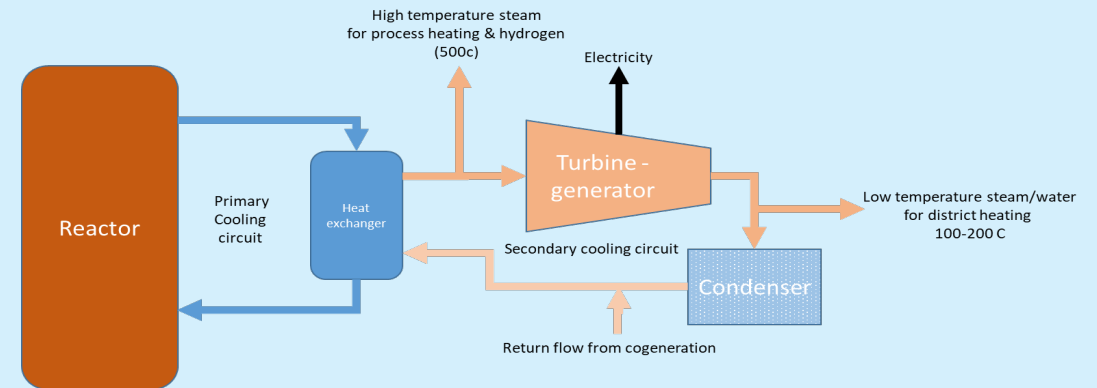
Only ~12% of energy used in the UK is low carbon by source



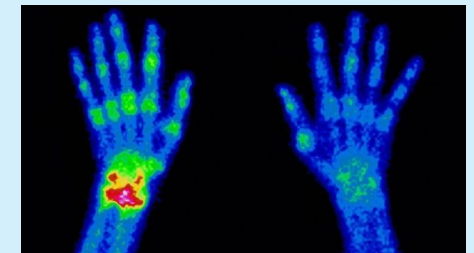
Source: https://assets.publishing.service.gov.uk/government/uploads/system/uploads/attachment_data/file/695626/Press_Notice_March_2018.pdf

Cogeneration

- District Heating
 - Well developed (although not in the UK)
 - Needs extensive planning and infrastructure
- Desalination
 - Well developed – unimportant in the UK*
- Other Low-temperature process heat requirements
 - Some construction materials (bricks), atomization, humidification, drying
- High temperature process heat
 - Hydrogen economy - vector for load following in a renewables heavy scenario
 - Green steel, cement
 - Many Gen IV/AMR reactor designs produce high temperature steam
- Medical Isotopes, space



<https://phys.org/news/2018-06-prototype-nuclear-battery-power.html>



<https://nationaleconomicseditorial.com/2017/06/29/radioisotopes-nuclear-medicine/>

Hype or hope?

- ‘Small’ reactors are well understood with a long history
 - Early reactors; naval reactors
- ‘Modular’
 - Here meaning production line economics, with benefits in cost, time and quality
 - Applies equally to GW, as history shows: Fr, Ge, US, Japan, UAE
- Planning & financing
 - Most likely to lead to delay (whether SMR or GW)
 - First to market opportunity (ie. RR) may fade for the UK
 - Maybe RR will manufacture outside of the UK

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Thank you
